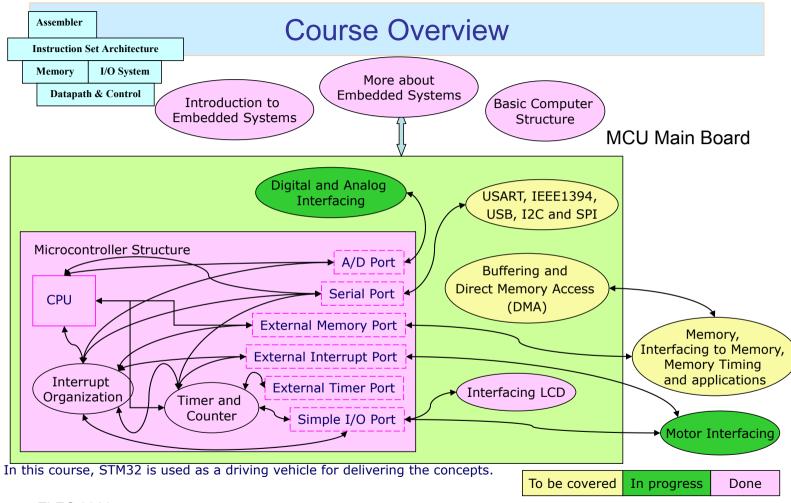
# ELEC 3300 Introduction to Embedded Systems

# **Topic 8**

Digital and Analog Interfacing, Motor Interfacing Prof. Vinod Prasad

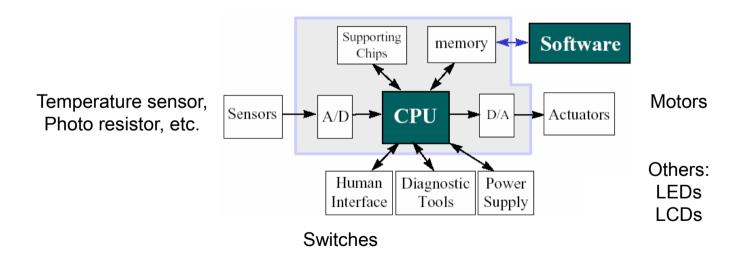


## **Expected Outcomes**

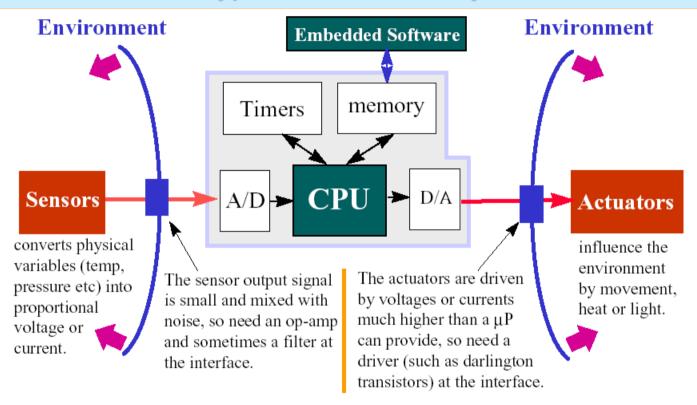
- On successful completion of this topic, you will be able to
  - Describe the basic concepts of Analog-to-Digital Conversion (ADC) and Digital-to-Analog Conversion
  - List the different types of motors and their characteristics
  - Implement the drivers for interfacing motors with microprocessor
    - Pulse Width Modulation (PWM) for driving DC motor without the use of DAC circuitry
    - Operation Principles for driving a stepper motor
    - Servo motor

# Sensing and Controlling the Environment

- To sense and control the environment, we need to interface the microcontroller to peripheral devices
- Variables we want to measure and/or control
  - Light, temperature, sound, pressure, humidity, etc

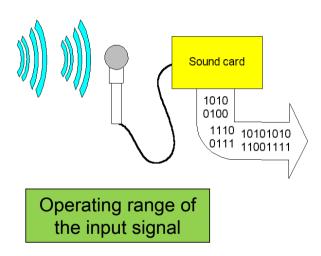


# A Typical Embedded System



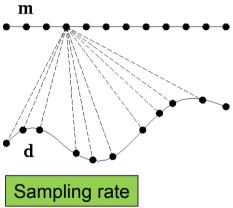
DAC output (STM32) = **20 mA** whereas the operating current of a typical the motor of a 1.5 ton Aircon is **7 A**. Starting current of a motor is about 2-2.5 times normal operating current (14A - 17.5A).

## Considerations?



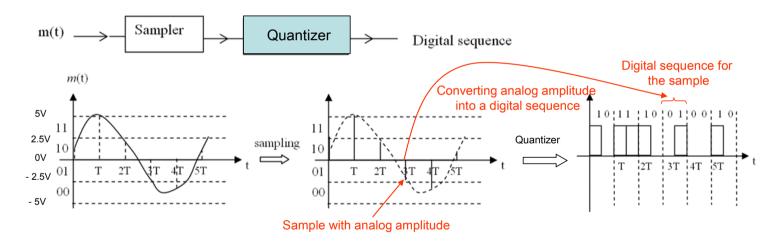
Operating range of A/D converter

# Regular / Irregular Sampling



Resolution

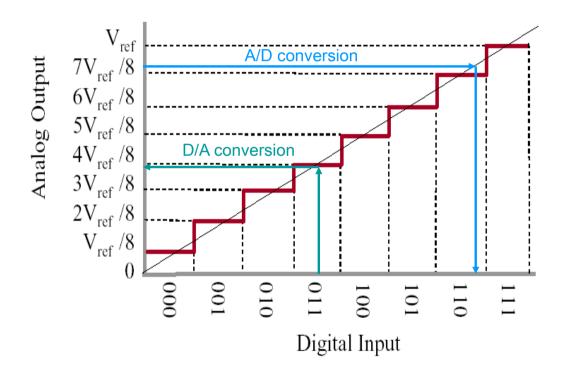
- Map analog inputs to a range of binary values
  - Consists of two buildings blocks : Sampler and Quantizer



Data rate = number of bits / total time

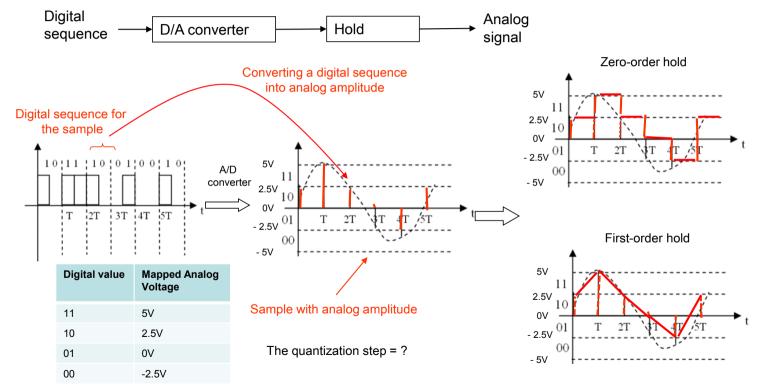
# Concept of Analog-to-Digital Conversion

Map analog outputs to binary values (linear quantization)



## Digital-to-Analog Conversion

Map digital inputs to a range of analog values, and then ....

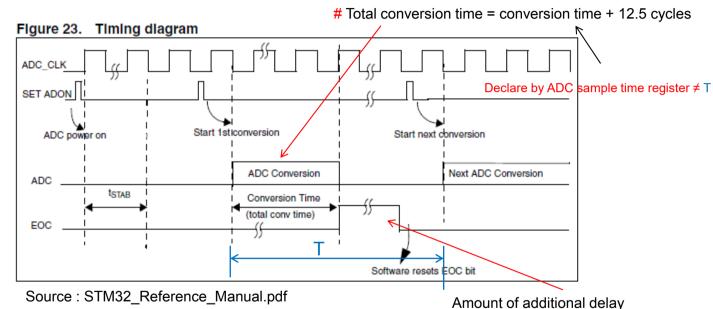


Zero order: y=mx+c (reconstruct samples using horizontal lines)

First order:  $y = a x^2 + bx + c$ 

A typical timing diagram of ADC process:

Remark: STM32's terminology is 'sampling time', which is not same as 'T'.



Sampling time T should be greater than that of A/D conversion time

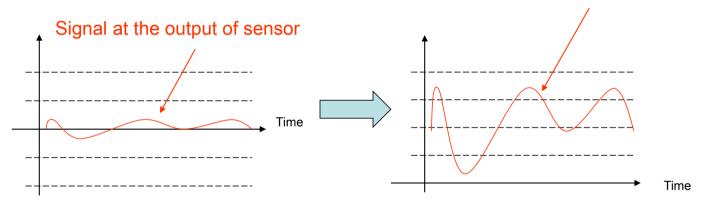
Additional delay (implemented using timer) 12.5 cycles = time accounted for interrupt activation, initiation of A/D conversion, pushing the values into registers, etc.

T=conversion time + delay (12.5 cycles) + time to start of next ADC conversion

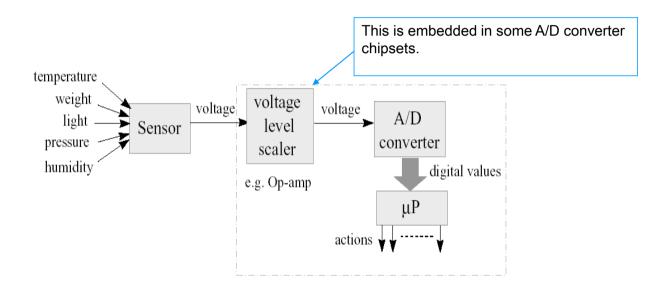
#: p. 216 of STM32\_Reference\_Manual.pdf

- Typical value of voltage at the output of sensor ranges from μV to mV
- Is it suitable to be the input signal of A/D converter?

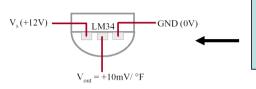
Signal at the output of voltage level scalar (Amplifier)



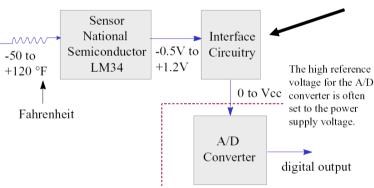
Example: Voltage Level Scaler (Amplifier)



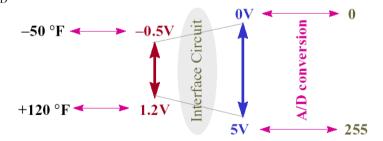
## **Example: Measuring the Temperature**



- Senor output voltage increases 10mV for an increase of 1°F
- When 0V is for 0°F, the output voltage is from -0.5V to 1.2V for temperature range of -50 to +120°F

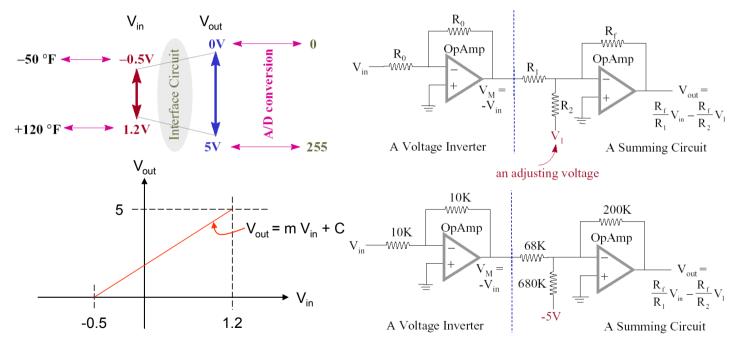


At the interface, an analog circuit is needed to scale and shift the sensor output voltage of range -0.5V to 1.2V to between 0V to 5V



# The Interface Circuitry - Schematic

• When on-chip voltage scaling and shifting is not supported in the A/D converter, the following circuitry is a way to achieve the task.



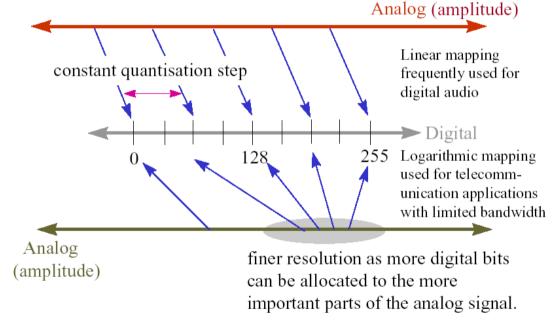
# Concept of Analog-to-Digital Conversion

- Two common mapping of the A/D conversion
  - Linear mapping : constant quantisation step
  - Logarithmic mapping: constant quantisation step in logarithmic scale

#### Log ADC:

Small analog amplitudes are quantized with fine resolution, while large amplitudes are quantized with coarse resolution.

Suitable for signals with a large dynamic range.



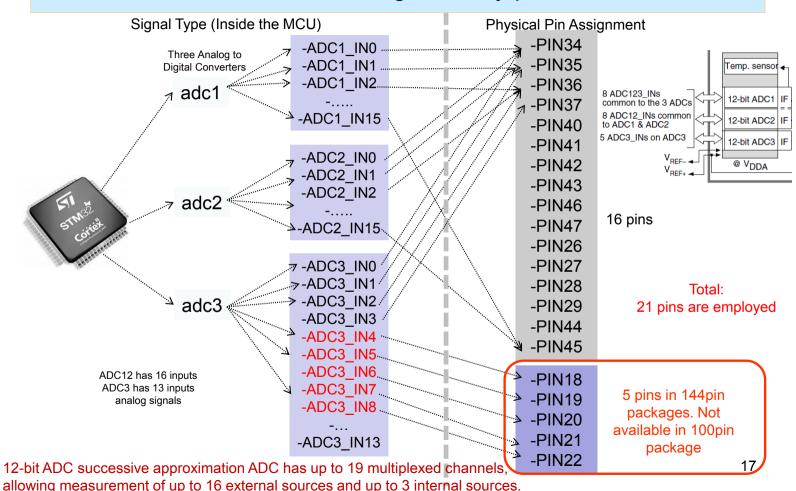
# Main Types of ADCs

- Successive Approximation (SAR) ADC
- Delta-sigma ( $\Delta\Sigma$ ) ADC
- Dual Slope ADC
- Pipelined ADC
- Flash ADC

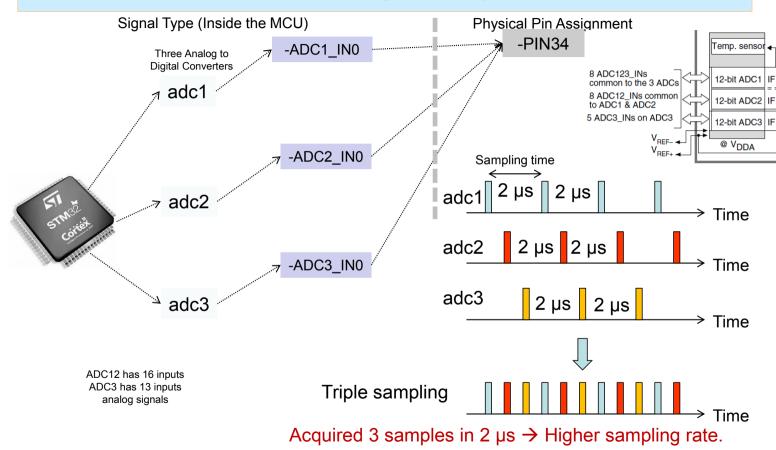
Refer to 'Supplementary Slides' (slides #54 to #57) for description of each ADC.

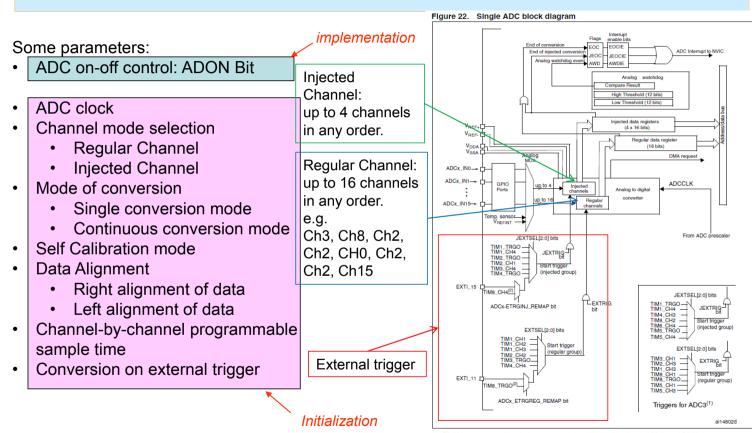
More information: https://dewesoft.com/daq/types-of-adc-converters#main-adc-types

#### ARM Microcontroller: High density pin definitions



## ARM Microcontroller: High density pin definitions





- ADC3 has regular and injected conversion triggers different from those of ADC1 and ADC2.
- TIM8\_CH4 and TIM8\_TRGO with their corresponding remap bits exist only in High-density and XL-density products.

#### Some parameters:

- ADC on-off control: ADON Bit
- ADC clock
- Channel mode selection
  - Regular Channel
  - Injected Channel
- Mode of conversion
  - Single conversion mode
  - Continuous conversion mode
- Self Calibration mode
- Data Alignment
  - Right alignment of data
  - Left alignment of data
- Channel-by-channel programmable sample time
- Conversion on external trigger

Regular Channels are channels that are being converted regularly.

Injected mode conversion is triggered by an external event or by software. An injected conversion has higher priority in comparison to a "regular" conversion and thus interrupts the regular conversions.

Single conversion mode: ADC stops after one conversion (CONT bit is set to 0).

Continuous conversion mode: ADC starts another conversion as soon as it finishes one (CONT bit is set to 1).

Self calibration: Auto calibration during the process of operation (to minimize the conversion error).

Data alignment: Register 16 bits, ADC 12 bits. – Right or left.

Channel-by-channel programmable sample time: Conversion time.

External trigger: Switch / Interrupt

#### **Channel Selection**

- 16 multiplexed channels.
- ADC conversions can be organized in two groups: Regular and Injected.
- A group consists of a sequence of conversions that can be done on any channel and in any order.

#### **Regular Group:**

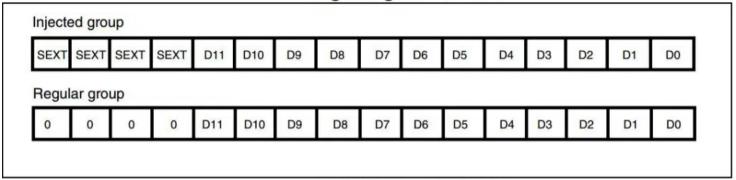
- Composed of up to 16 conversions.
- Regular channels and their order in the conversion sequence must be selected in the ADC\_SQRx registers.

#### **Injected Group:**

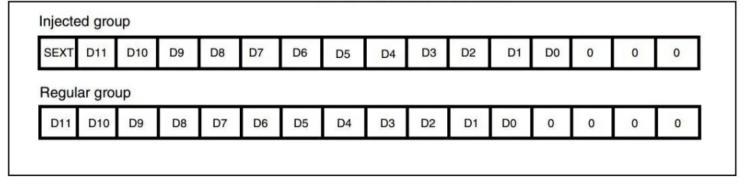
- Composed of up to 4 conversions.
- Injected channels and their order in the conversion sequence must be selected in the ADC JSQR register.

#### **Data alignment**

#### Right alignment of data



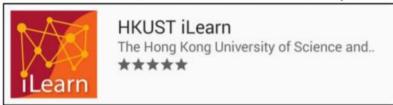
#### Left alignment of data



SEXT: Sign-extended (extended sign bits)

## In-class activities (Questions 1 - 3)

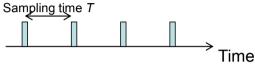
For Android devices, search HKUST iLearn at Play Store.



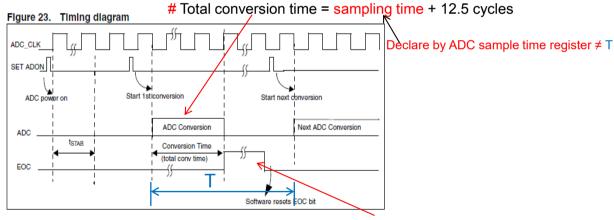
For iOS devices, search **HKUST iLearn** at App Store.



Example: Design appropriate parameters for sampling the music from an audio CD.

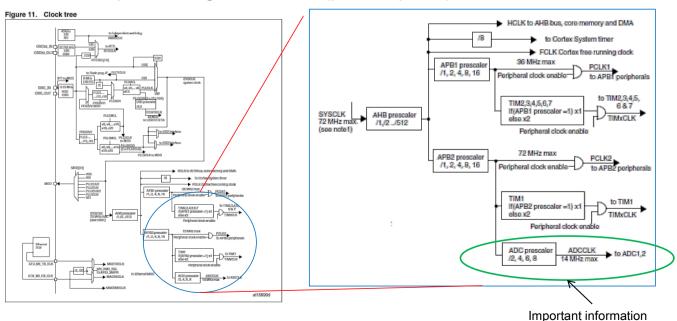


- Solution:
  - Typical sampling frequency: 44.1kHz => sampling time  $T = 1/(44.1k) = 22.675 \mu s$



Amount of additional delay

- Important relevant information (Reference Manual):
  - Figure 11 : Clock Tree
  - Section 11.6 Channel-by-channel programming (p.216)
  - ADC sample time register 1 and 2 (p.235 p.236)



28/2 = 14

#### ADC in STM32

Select from Ref Manual

• To design the parameters in providing sampling time  $T = 22.675 \,\mu s$ 

CLK (MHz) at the input at ADC Prescaler	ADC Prescaler (2/4/6/8)	ADCCLK (MHz) Max 14 MHz	ADC √ sample time register (cycles) (1.5 – 239.5)	Total conversion time Tcycle Sample time (cycles)	Tconv (µsec) 22.675µs	Additional delay (µsec) s - 1µs = 21.675
28	2	14	1.5	14	1	21.675
	6	4.667	71.5			
56	4	14	1.5			
	8	A /	239.5			
72	6	12	1.5			
	6	12	239.5			
Total conversi	on time. Toyo	le = sample cycle	s + 12.5 (conve	ersion cycles)	Cvcles/CLk	( =

Total conversion time, Tcycle = sample cycles + 12.5 (conversion cycles) Cycles/CLK = 1.5 + 12.5 = 14 Tconv = Tcycle / ADCCLK 14/14MHz

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Peripheral Glock enable

2.4.6.8

<sup>\*</sup>Reference information: STM32F103xx performance line devices: 1 µs at 56 MHz (1.17 µs at 72 MHz)

- Other design parameters can be selected as
  - Regular Channel, Single conversion mode
  - 16-bit data with right alignment (stored in 16-bit ADC Data register)
  - How to provide the additional delay in supporting sampling time T
    - Timer? Delay loop?

#### Additional inquiry

- How large of the memory do we need for keeping sampled data in 1 second?
  - In 1 second, we have 44,100 samples. If wordlength is 16 bits (i.e., 2 bytes),
  - Total memory = 44,100 samples x (2 bytes/ sample) = 88,200 bytes (to store 1 sec data)

How much memory would be needed to store 5 minutes of voice (speech)? 44,100 samples x 2 bytes/sample x 5 x 60 (sec) = 2,64,60,000 bytes.

Reference information: STM32F103xx performance line devices: 1 µs at 56 MHz (1.17 µs at 72 MHz)

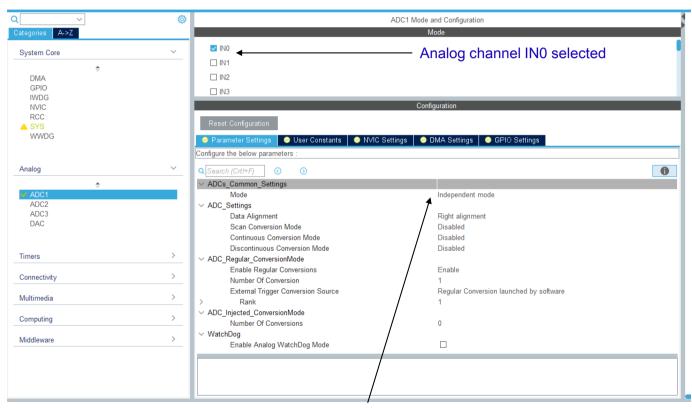
## Examples of ADC interface

- Task:
  - Take the ADC signal in at a sampling rate 44.1kHz



#### Initialization

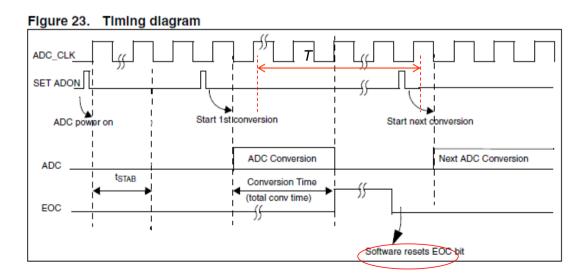
```
Void Main{
                                                                            Single mode Conversion
                Initialization of ADC
                 ADC InitStructure.ADC Mode = ADC Mode Independent;
                 ADC InitStructure.ADC ScanConvMode = DISABLE;
                 ADC InitStructure.ADC ContinuousConvMode = DISABLE:
                                                                                       Just an example
                 ADC InitStructure.ADC ExternalTrigConv = ADC ExternalTrigConv None;
                 ADC InitStructure.ADC DataAlign = ADC DataAlign Right;
                 ADC InitStructure.ADC NbrOfChannel = 1;
                 ADC Init(ADC1, &ADC InitStructure):
 While loop
                ADC RegularChannelConfig(ADC1, ADC Channel 14, 1, ADC SampleTime 55Cycles5);
                ADC Cmd(ADC1, ENABLE); Enable the function of ADC
                while {
                    ADC_SoftwareStartConvCmd(ADC1, ENABLE); Trigger the sampling
implementation
                                                Procedure for additional delay **
                    Delay(value):
                    D Data = ADC GetConversionValue(ADC1); Display data at the specified location
```



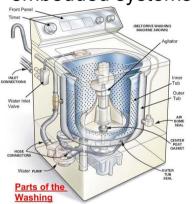
Dual mode: ADC1 and ADC2 together (synchronized internal).

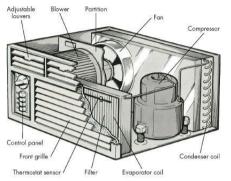
Independent mode: One ADC, Single Channel Conversion (Example: Check the battery voltage level only once before 29 starting the process).

- In the continuous mode.
  - After the start of ADC conversion and after 14 clock cycles, the EOC flag is set and the 16-bit ADC Data register contains the result of the conversion.



 In many applications, motor is one of the commonly used components in embedded systems.









The embedded system in the DRONE communicates with the RC controller, which controls the speed of the MOTORS that spins the propellers.

- They can be classified into several categories:
  - Types of Motors
  - Open-loop Vs Closed loop system

Power =  $I \times V$ 

Types of motors: DC Motor (brushed and brushless)

Motors of Different power, voltage and current

ratings.



4000 RPM 134W 36 VDC Shaft is 57mm in diameter (Brushless motor)

11.5k RPM 6 VDC, 800mA Shaft is 2mm in diameter (Brushed motor)

It is an analog motor The DC motor is available in almost any size that produce large torque



0/45/45kW x 0/700/1000RPM for 117A x 460V DC

Shaft is 70mm diameter x 140mm long

STM32 GPIO current is much lower than 800 mA. So, current amplifiers are needed to drive motors:

Types of motors : AC Motor

Power = Torque x speed = T. W

(W is rad/sec)



3000 RPM 375KW 380VAC (3 phase induction motor) Size: 41 x 35 x 51 cm



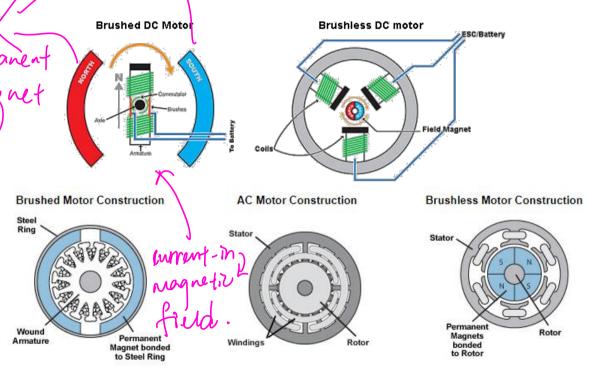
1150 RPM 70W 100-240VAC (3 phase induction motor) Shaft size: 8mm, 12mm

Supplementary information

Brushed motor:

Permanent magnets are used on the stator while controllable electromagnets is formed by the rotor. Commutator is

Brushless motor: Permanent magnets are used on the rotor while controllable electromagnets are used to spin the rotor. Fliminates commutator.



needed to reverse the

current.

Types of motors : Stepper Motors

Number of steps = 360°/step-size







3 V, 400 steps

42 Step Motor 1.7A for CNC

It is a digital motor

The stepper motor is available in small sizes that produce low torque

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200 steps

- Servo motor is a type of motor whose output shaft can be moved to a specific angular position by sending it a coded signal.
- A closed-loop control mechanism is used that incorporates positional feedback in order to control the rotational or linear speed and position.

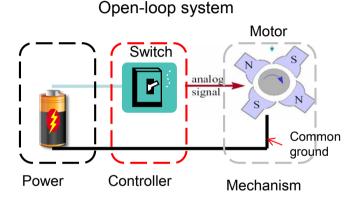


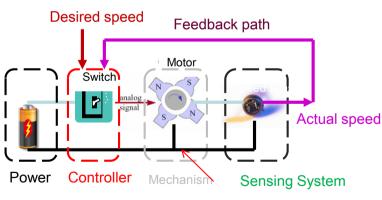
- Types of servo motors
  - Electrical or partially electronic (most common)
  - hydraulics, pneumatics, or magnetic principles.



## Interfacing of Motors with Microprocessor

- There are two control systems:
  - Open-loop Vs Closed loop system

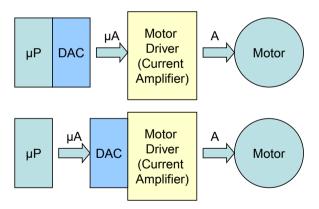




closed-loop system

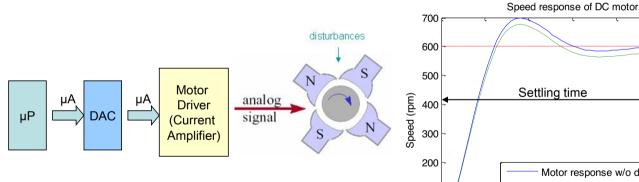
## Interfacing of Motors with Microprocessor

- The Microprocessor cannot generally supply the necessary current to drive a motor directly.
- Depending on the size of the DC motor, a driver must be used to take the output signals form microprocessor and deliver the necessary current to a motor.

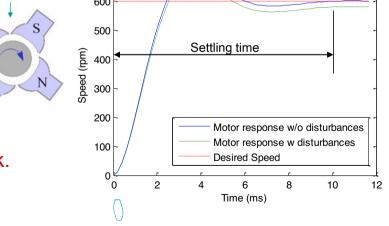


# Driving circuit of DC Motors: Analog Signal

- The speed and the torque of a DC motor can be controlled over a wide range
- Reversing the direction is done by changing the polarity of the voltage applied to motor
- The DC voltage determines the speed of rotation by a DAC



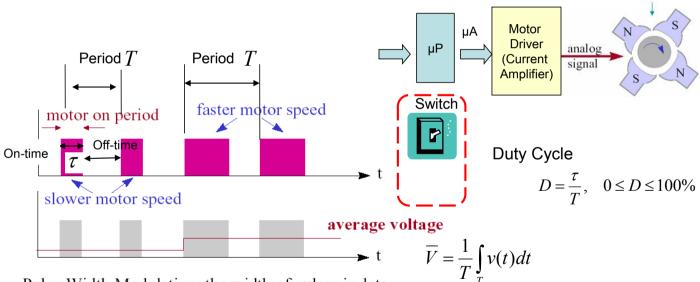
DAC conversion time is a bottleneck.



### Driving circuit of DC Motors: Pulse-Width Modulation (PWM)

An alternating way which does not need a DAC is to vary the pulse width
of a digital signal input to the motor

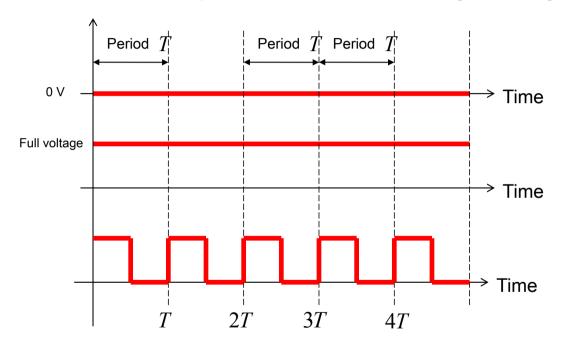
This varies the average voltage delivered to the motor and so does the speed of the motor



Pulse-Width Modulation: the width of pulses is data

### Driving circuit of DC Motors: Pulse-Width Modulation (PWM)

What is the speed of the motor if following PWM signal is provided?



### Duty cycle?

Speed can be controlled by controlling the Duty Cycle, i.e., ON (or HIGH) time and T.

How do you generate PWM signals of desired duty cycle in STM32?

Timer can be used to control the Duty cycle.

Timer's ARR and CCRx.

Duty cycle =

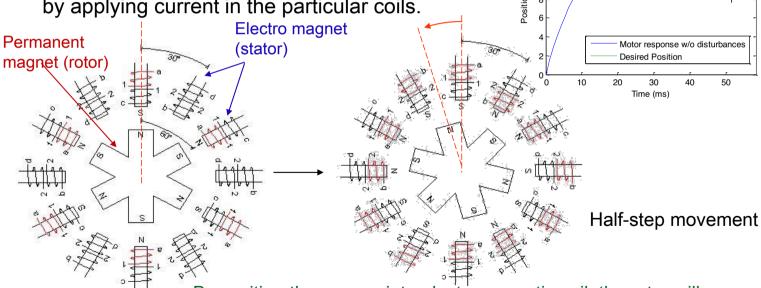
CCRx / ARR+1

41

A stepper motor is a synchronous electric motor that can divide a full rotation in a larger number of steps.

The motor is rotated a certain number of degree

by applying current in the particular coils.



By exciting the appropriate electromagnetic coil, the rotor will turn clockwise or anticlockwise, depending on the direction of current flow (which will cause attraction/repulsion).

Basic stepper motor -**Animation** 

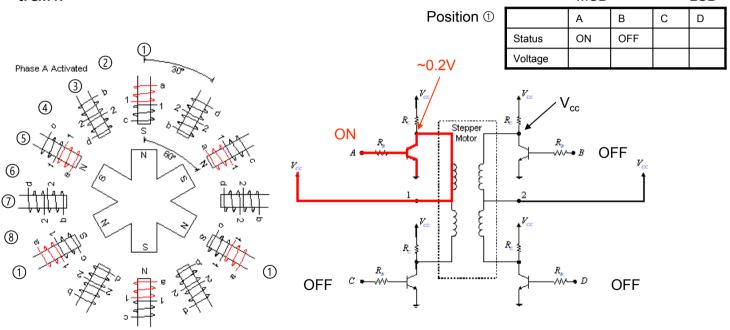
Response of Stepper motor

Settling time

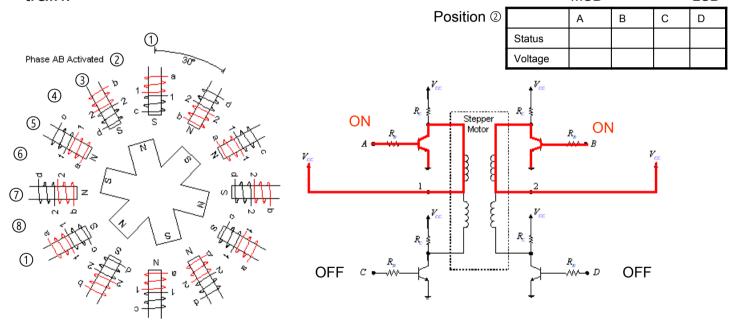
16 14

The motor receives a rectangular pulse train and responds by rotating a certain number of degree as dictated by the number of pulses in the pulse train.

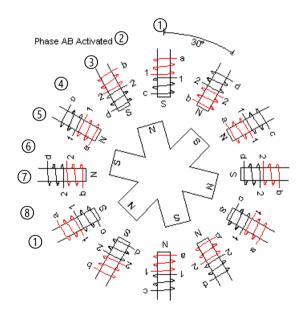
MSB LSB

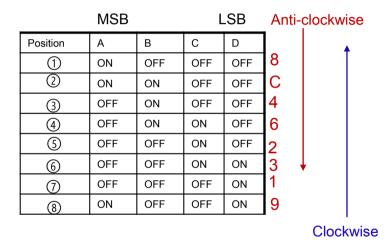


 The motor receives a rectangular pulse train and responds by rotating a certain number of degree as dictated by the number of pulses in the pulse train.

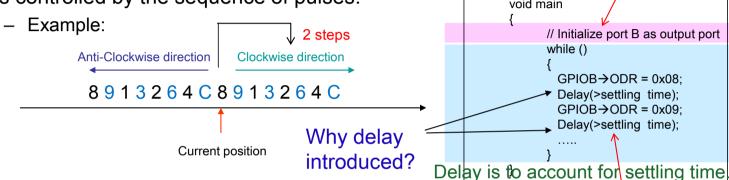


 The motor receives a rectangular pulse train and responds by rotating a certain number of degree as dictated by the number of pulses in the pulse train.





The motor can rotate clockwise and anti-clockwise, which is controlled by the sequence of pulses.



- It is an excellent device for position control such as plotter, floppy disk driver, robot, etc.
- The lack of feedback though limits their performance, as
  the stepper motor can only drive a load that is well within
  its capacity, otherwise missed steps under load may lead
  to positioning errors.
   What will happen if no delay?

Motor will oscillate.

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**Implementation** 

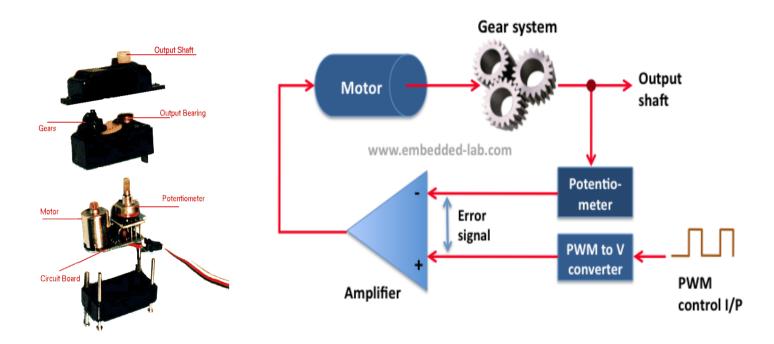
Initialization

### Servo Motor

- Servo motor is a type of motor whose output shaft can be moved to a specific angular position by sending it a coded signal.
- The servo motor will maintain the position of the shaft as long as you keep applying the coded signal.
- When you change the coded signal, the angular position of the shaft will change.
- Types of servo motors
  - Electrical or partially electronic (most common)
  - hydraulics, pneumatics, or magnetic principles.

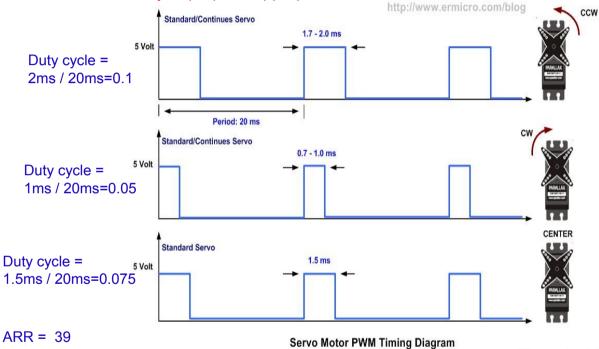


## Servo Mechanism



## Servo Motor PWM Timing





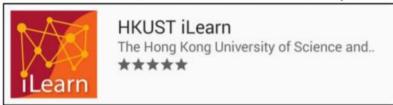
How do you generate PWM signals in STM32?

Timer's ARR and CCRx.

Duty cycle = CCRx / ARR+1

### In-class activities (Question 4 – 6)

For Android devices, search HKUST iLearn at Play Store.

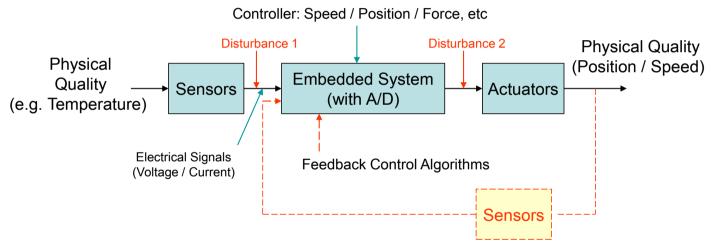


For iOS devices, search **HKUST iLearn** at App Store.



# Advanced design for motor controlling system

 How do we minimize the error in the position / speed control due to disturbances?

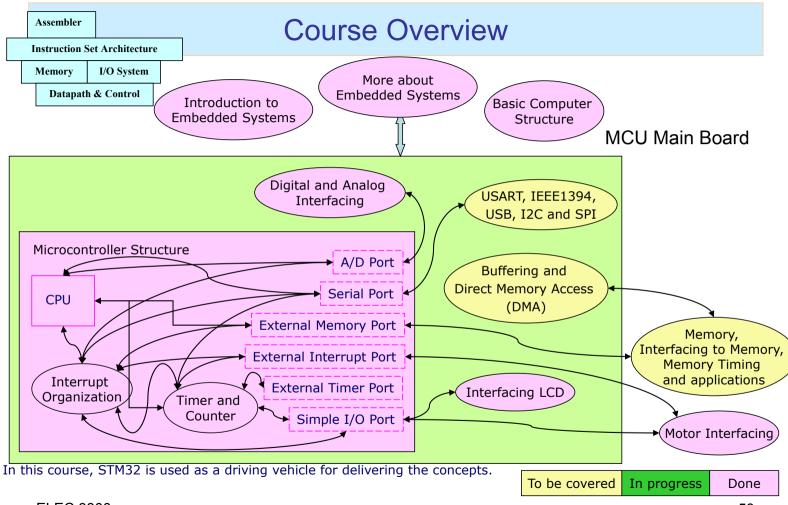


Some typical sensors for motor: Encoder, optical tuning speed, variable resistor

# Reflection (Self-evaluation)

### Do you

- Understand basic concepts of Analog-to-Digital Conversion (ADC) and Digital-to-Analog Conversion ?
- Understand characteristic and driving circuits of DC and Stepper motors?
- State the reason in using current amplifier in motor driving circuit?
- Know how to write a PWM driver ?
- Know how to generate a sequence in driving a stepper motor?



# Main Types of ADCs (Supplementary Slides)

Successive Approximation (SAR) ADC, Delta-sigma (ΔΣ) ADC,
 Dual Slope ADC, Pipelined ADC and Flash ADC

#### **Successive Approximation (SAR) ADC**

Has a sample-and-hold circuit that takes in the analog voltage.

An on-board DAC creates an analog reference voltage equal to the digital code output of the sample and holds a circuit.

Both of these are fed into a comparator which sends the result of the comparison to the SAR.

This process continues for "n" successive times, with "n" being the bit resolution of the ADC itself, until the closest value to the actual signal is found.

Pros: High sampling rate, simple circuit

Cons: Low bit resolution and dynamic range

# Main Types of ADCs

#### Delta-sigma (ΔΣ) ADC

Works by over-sampling the signals far higher than the selected sample rate (hundreds of times than the selected sample rate).

The DSP then creates a high-resolution data stream from this over-sampled data at the rate that the user has selected.

This approach creates a very high-resolution data stream (24-bits is common).

Pros: High Resolution output

**Cons: Speed limitation** 

# Main Types of ADCs

### **Dual Slope ADC**

Uses an integrator.

The voltage is input and allowed to "run up" for a period of time.

Then a known voltage of the opposite polarity is applied and allowed to run back down to zero. When it reaches zero, the system calculates what the input voltage had been by comparing the run-up time with the run-down time, and by knowing what the reference had been.

The run-up and run-down times are the two slopes for which this technique has been named.

Pros: Precise and Accurate Conversion

Cons: Slow (due to ramp-up and ramp-down time)

## Main Types of ADCs

#### **Pipelined ADC**

Cascade of several low resolution stages to obtain high overall resolution (e.g. 10bit ADC can be built with series of 10 ADCs each 1-bit only!).

Each stage performs coarse A/D conversion and computes its quantization error, or "residue".

Pros: Faster than SAR and Delta-sigma ADCs

Cons: Latency due to serial pipelined conversion process.

#### Flash ADC

Converts analog to a digital signal by comparing it with known reference values. The more known references that are used in the conversion process, the more accuracy can be achieved.

Pros: Fastest ADC

Cons: Low resolution (8 bits)

More information: https://dewesoft.com/daq/types-of-adc-converters#main-adc-types

**ELEC 3300**